

**Environmental Equipment, Inc.** 

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# NEW 02 – EXCESS AIR CONTROLLER NEW IMR 6000

#### IMR 6000

The IMR 6000 is an oxygen / excess air combustion controller to measure, store and control oxygen (O2) in a combustion process.

The analyzer works with all sorts of fuel (liquid fuels, gas and solid fuels) and calculates CO2, combustion efficiency and measures the fluegas temperature with a separate thermocouple probe.

The IMR 6000 can be installed with new boilers and it also can be easily integrated into existing installations.

The wall-mounted enclosure is rated IP65 and the instrument comes equipped with all needed sensors, probes and installation material like flanges.

## **PRODUCT FEATURES**

- In-situ (no sampling required) zirconoxyd sensor to measure Oxygen O2
- Flue-gas temperature probe (Thermocouple type K)
- Calculation of combustion efficiency
- > Calculation of Carbon dioxide CO2
- LCD Display
- LED function display
- Memory (4 weeks with an interval of 60s)
- Diagnostic functions
- RS232/RS485 port for the communication with a PC
- Software included for online trends, data download and unit configuration
- Analog output for O2
- Control functions:
  - 3-point control / Relay
  - PI control of oxygen
  - Trim control (adds PI control signal to an existing analog signal)



### Why is it important to monitor O2?

If the O2 is not monitored continuously during a combustion process, then outside factors like ambient air pressure, fuel supply pressure, fuel supply heating, filter blockage or ambient air temperature can change the excess air level.

A change like that means the combustion process will loose energy and therefore the fuel cost increases.

By using the IMR 6000 the O2 is continuously monitored and can be maintained at an optimum level to achieve a good combustion (high efficiency), which will reduce fuel cost and saves energy.

#### Applications:

- Boiler: Flue-gas oxygen control
  - Furnaces and kilns for the
    - Cement & Lime Industry
    - Ceramic Ovens
    - Bitumen & Tar Manufacturing
    - Dryers and Heaters for the
  - Timber Industry
    - Chemical Industry
    - Food Processing Industry
    - Textile Industry
- Soap and Detergent Manufacturing



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## **TECHNICAL DATA**

Power supply	110VAC or 220VAC
O2 – sensor	In-situ Zirconoxyd
O2 – measurement range	0-21 Vol.%
O2 – accuracy	+/- 0.3%
O2 – resolution	0.1 Vol.%
Flue-gas temperature probe	Thermocouple Type K; sheath length 300mm
Flue-gas temperature – range	-10°C to 400°C
Flue-gas temperature – accuracy	-10°C to 99.9°C : +/- 2°C
	> 100°C : +/- 2% of displayed value
Flue-gas temperature – resolution	0.1°C
Combustion efficiency (calculated)	0 to 99.9%
Combustion efficiency (calculated) – resolution	0.1%
Carbon dioxide (calculated)	0 to CO2max. (CO2max. depends on the fuel)
Carbon dioxide (calculated) – resolution	0.1 Vol.%
Operating temperature	0°C to 60°C
Storage temperature	-10°C to 80°C
Dimensions (enclosure)	260 x 220 x 130 mm
Weight	Approx. 7 kg
Enclosure rating	IP65

### **STANDARD EQUIPMENT**

IMR 6000 controller with memory	
3-point controller / Relay	
PI controller	
Oxygen in-situ sensor (20m connection cable)	
Flue-gas temperature probe 30mm (20m connection cable)	
Wires, cables	
Flanges for O2-sensor and temperature probe	
RS232 cable	
Software for PC	



O2-Sensor IMR Environmental Equipment, Inc. reserves the right to adopt technical modifications without prior notice.